



INTERROLL DRUM MOTOR 113i



Standard
Asynchronous
Drum Motors
113i

Power-packed drive for small conveyors with high-duty cycles

Product Description

Applications

This drum motor has been developed especially for applications requiring a strong drive.

- ✓ Small conveyors with high-duty cycles
- ✓ Airport check-in conveyors
- ✓ Packaging equipment
- ✓ Dynamic weighing equipment
- ✓ Metal detectors
- ✓ Pharmaceutical handling
- ✓ Food processing
- ✓ Steel or plastic modular belt applications
- ✓ Dry, wet and wash down-applications

Characteristics

- ✓ Salt-water-resistant aluminium end housings
- ✓ 3-phase AC induction motor
- ✓ Dual voltage
- ✓ Integral thermal motor protection
- ✓ Steel-hardened helical spur gear
- ✓ Low noise
- ✓ Maintenance-free
- ✓ Lifetime lubricated
- ✓ Reversible
- ✓ Reinforced shaft for SL above 850 mm

Technical Data

Electrical data	
Motor type	Asynchronous squirrel cage motor, IEC 34 (VDE 0530)
Insulation class of motor windings	Class F, IEC 34 (VDE 0530)
Voltage	230/400 V ±5 % (IEC 34/38) Most international voltages and frequencies can be supplied on request
Frequency	50 Hz
Internal shaft sealing system	Double-lipped, FPM
Protection rate	IP66
Thermal protection (see p 245)	Bi-metal switch
Operating modes (see p 230)	S1
Ambient temperature, 3-phase motor (see p 207)	+5 to +40 °C
Ambient temperature, 3-phase motor for applications with positive drive belts, or without belts (see p 207)	+5 to +25 °C
General technical data	
Max. shell length SL	1,400 mm

Order Information

Please refer to the Configurator at the end of the catalogue..

Material Versions

You can choose the following versions of drum body components and electrical connection. The versions depend on the material of the components.

Component	Version	Material				
		Aluminium	Mild steel	Stainless steel	Brass / Nickel	Techno-polymer
Shell	Crowned		✓	✓		
	Cylindrical		✓	✓		
	Cylindrical + key, for using sprockets		✓	✓		
End housing	Standard	✓		✓		
	With grooves or chain sprockets	✓		✓		
Shaft	Standard		✓	✓		
	Cross-drilled thread, M8		✓	✓		
External seal	Galvanised labyrinth		✓			
	Stainless steel labyrinth			✓		
Electrical connector	Straight connector			✓	✓	
	Elbow connector			✓		✓
	Terminal box	✓		✓		✓

Please contact your Interroll customer consultant for further versions.

Options

- Lagging for friction drive belts, see p 128
- Lagging for plastic modular belts, see p 134
- Lagging for positive drive solid homogeneous belts, see p 138
- Sprockets for plastic modular belts, see p 142
- Backstops, see p 150
- Balancing, see p 151
- Electromagnetic brakes and rectifiers, see p 152
- Feedback Devices, see p 158
- Food-grade oil (EU, FDA), see p 256
- Low temperature oil, see p 256
- Labyrinth with FPM, see p 248
- cULus safety certifications, see p 251
- Non-horizontal mounting (more than ± 5°), see p 231

Note: Combination of encoder and electromagnetic brake is not possible.

Accessories

- Mounting brackets, see p 168
- Idler pulleys, see p 178 to p 183
- Conveyor rollers, see p 188
- IFI - IP55 Frequency Inverter, see p 122



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Product Range

The following tables give an overview of the possible motor versions. When ordering, please specify the version in accordance with the configurator at the end of the catalogue.

All data and values in this catalogue refer to 50 Hz operation.

Motor versions

Mechanical data for 3-phase motors (Standard motors)

P _N kW	np	gs	i	v m/s	n _A min ⁻¹	M _A Nm	F _N N	SL _{min} mm	
0.070	12*	3	43.49	0.048	8.1	77.4	1,363	300	
			37.05	0.057	9.5	65.9	1,161	300	
			31.96	0.066	11.0	56.9	1,002	300	
0.080	8	3	43.49	0.093	15.6	45.8	808	250	
			37.05	0.109	18.4	39.1	688	250	
0.100	6	3	43.49	0.118	19.9	45.0	793	250	
			37.05	0.139	23.3	38.4	676	250	
0.150	8	3	37.05	0.109	18.3	73.6	1,296	300	
			43.49	0.184	31.0	43.4	764	250	
	4	3	31.96	0.251	42.2	31.9	562	250	
			28.17	0.285	47.9	28.1	495	250	
	2	3	24.00	0.334	56.2	23.9	422	250	
			20.71	0.387	65.2	20.7	364	250	
	15.17	2	3	15.17	0.529	89.0	15.4	272	250
				12.92	0.621	104.5	13.2	232	250
	11.15	2	3	11.15	0.720	121.1	11.4	200	250
				43.49	0.125	21.0	76.9	1,356	300
0.180	6	3	37.05	0.147	24.7	65.6	1,155	300	
			11.15	0.488	82.1	20.1	355	300	
0.225	2	3	43.49	0.386	64.9	31.1	548	250	
			31.96	0.525	88.3	22.9	403	250	
	2	3	28.17	0.595	100.1	20.2	355	250	
			24.00	0.699	117.5	17.2	303	250	
	15.17	2	3	20.71	0.810	136.2	14.8	261	250
				12.92	1.105	186.0	11.1	195	250
	11.15	2	3	12.92	1.297	218.3	9.4	166	250
				11.15	1.504	253.0	8.1	143	250
	0.300	4	3	43.49	0.188	31.6	85.1	1,500	300
				31.96	0.256	43.1	62.6	1,103	300
2		3	28.17	0.290	48.8	55.2	972	300	
			24.00	0.341	57.3	47.0	828	300	
15.17		2	3	20.71	0.395	66.5	40.5	714	300
				12.92	0.539	90.7	30.3	534	300
11.15		2	3	12.92	0.633	106.5	25.8	455	300
				11.15	0.733	123.4	22.3	392	300
0.370		4	3	24.00	0.322	54.2	61.4	1,083	300
				20.71	0.373	62.8	53.0	934	300
	2	3	12.92	0.598	100.7	33.8	595	300	
			11.15	0.693	116.7	29.1	513	300	
	15.17	2	3	43.49	0.387	65.2	51.2	901	300
				31.96	0.527	88.7	37.6	663	300
	12.92	2	3	28.17	0.598	100.6	33.1	584	300
				24.00	0.702	118.1	28.2	498	300
	20.71	2	3	20.71	0.814	136.9	24.4	429	300
				15.17	1.111	186.9	18.2	321	300
12.92	2	3	12.92	1.304	219.4	15.5	273	300	
			11.15	1.511	254.3	13.4	236	300	

Note: *Not suitable for all applications. Please contact your Interroll customer consultant.

Mechanical data for 3-phase motors (Motors for applications with positive drive belts or no belts)

P _N kW	np	gs	i	v m/s	n _A min ⁻¹	M _A Nm	F _N N	SL _{min} mm	
0.058	12	3	43.49	0.048	8.1	64.2	1,147	300	
			31.96	0.065	11.0	47.2	843	300	
			28.17	0.073	12.5	41.6	743	300	
0.066	8	3	43.49	0.092	15.6	37.9	678	250	
			37.05	0.108	18.4	32.3	577	250	
			0.083	6	3	43.49	0.117	19.9	37.5
37.05	0.137	23.3	31.9			570	250		
0.124	8	3	37.05	0.107	18.3	60.9	1,088	300	
			43.49	0.183	31.3	35.6	637	250	
	4	3	31.96	0.250	42.5	26.2	468	250	
			28.17	0.283	48.3	23.1	412	250	
	2	3	24.00	0.332	56.7	19.7	351	250	
			20.71	0.385	65.7	17.0	303	250	
15.17	2	3	15.17	0.526	89.7	12.7	227	250	
			12.92	0.617	105.2	10.8	193	250	
11.15	2	3	11.15	0.715	122.0	9.3	167	250	
			0.149	6	3	43.49	0.123	21.0	63.6
37.05	0.145	24.7	54.2			968	300		
11.15	2	3	11.15	0.481	82.1	16.7	297	300	
			0.207	2	3	43.49	0.384	65.5	28.2
31.96	0.523	89.2	20.8			371	250		
28.17	2	3	28.17	0.593	101.2	18.3	327	250	
			24.00	0.696	118.8	15.6	278	250	
20.71	2	3	20.71	0.807	137.6	13.4	240	250	
			15.17	1.102	187.9	10.1	180	250	
12.92	2	3	12.92	1.293	220.5	8.6	153	250	
			11.15	1.499	255.6	7.4	132	250	
0.248	4	3	43.49	0.179	30.6	72.9	1,302	300	
			31.96	0.244	41.6	53.6	957	300	
	2	3	28.17	0.277	47.2	47.2	844	300	
			24.00	0.325	55.4	40.3	719	300	
	15.17	2	3	20.71	0.376	64.2	34.7	620	300
				12.92	0.514	87.6	26.0	464	300
11.15	2	3	12.92	0.603	102.8	22.1	395	300	
			11.15	0.699	119.2	19.1	341	300	
0.306	4	3	24.00	0.336	57.3	48.0	857	300	
			20.71	0.390	66.5	41.4	739	300	
	2	3	15.17	0.532	90.7	30.9	553	300	
			12.92	0.624	106.5	26.4	471	300	
	11.15	2	3	11.15	0.724	123.4	22.7	406	300
				43.49	0.388	66.2	41.5	742	300
31.96	2	3	31.96	0.528	90.1	30.5	545	300	
			28.17	0.600	102.2	26.9	481	300	
24.00	2	3	24.00	0.704	120.0	22.9	409	300	
			20.71	0.816	139.1	19.8	353	300	
15.17	2	3	15.17	1.113	189.9	14.8	264	300	
			12.92	1.307	222.9	12.6	225	300	
11.15	1.515	258.3	10.9	194	300				

P _N	Rated power	n _A	Rated revolutions of the drum shell
np	Number of poles	M _A	Rated torque of drum motor
gs	Gear stages	F _N	Rated belt pull of drum motor
i	Gear ratio	SL _{min}	Min. shell length
v	Rated velocity of the shell		



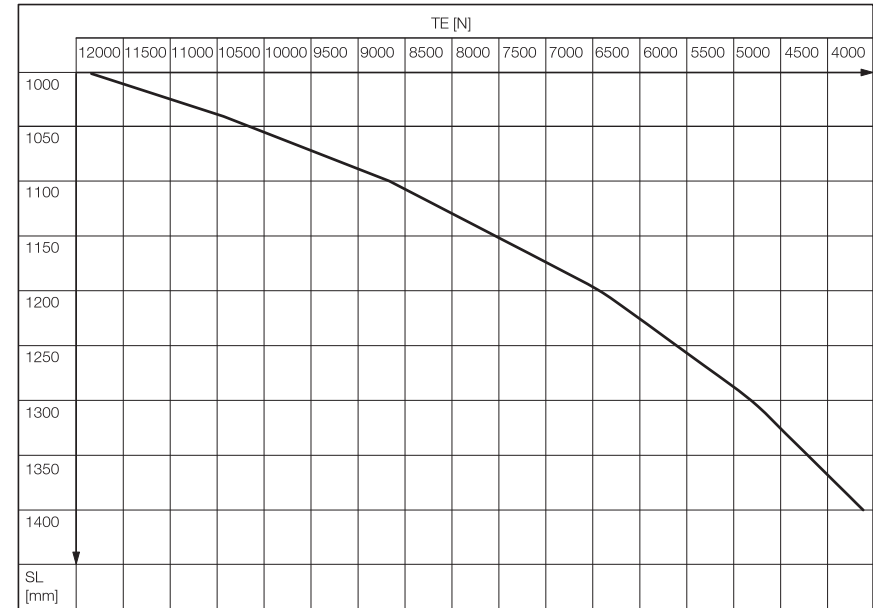
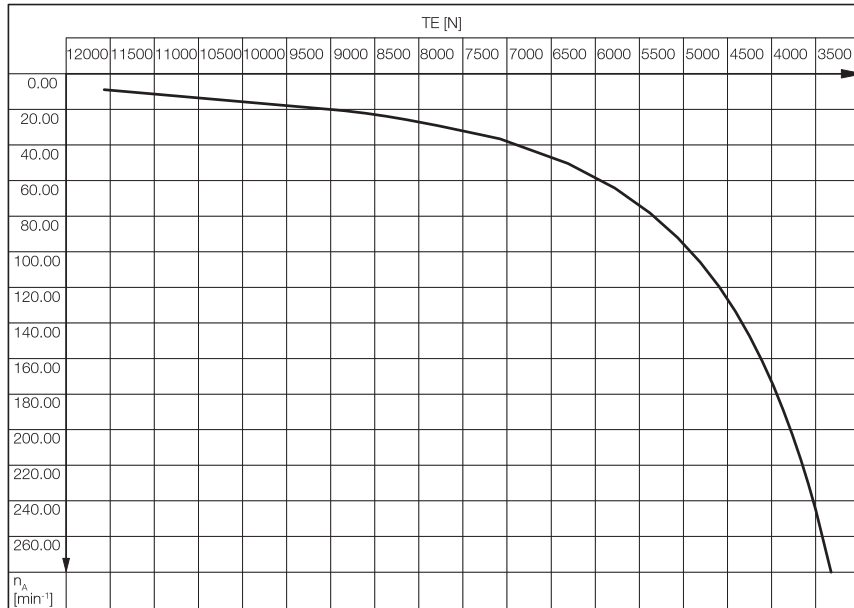
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Belt Tension



Note: To get the right value of the maximum allowed belt tension, first find the maximum allowed TE value for the drum motor RPM. For motors with SL > 1,000 mm, check if the maximum allowed TE value for the SL is lower. In this case, use the lower value as maximum allowed TE value.

TE	Belt Tension
n_A	Rated revolutions of the drum shell
SL	Shell length



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Electrical data for 3-phase motors (Standard motors)

P _N kW	np	U _N V	I _N A	cos φ	η	J _R kgcm ²	I _S /I _N	M _S /M _N	M _P /M _N	M _B /M _N	R _M Ω	U ^{SH} delta V DC	U ^{SH} star V DC
0.070	12	230	1.07	0.60	0.27	5.7	2.0	1.00	1.00	1.30	128.0	41	-
		400	0.62	0.60	0.27	5.7	2.0	1.00	1.00	1.30	128.0	-	71
0.080	8	230	0.69	0.60	0.48	3.3	2.2	1.40	1.40	1.60	164.0	34	-
		400	0.40	0.60	0.48	3.3	2.2	1.40	1.40	1.60	164.0	-	59
0.100	6	230	0.80	0.66	0.47	3.3	2.1	1.80	1.80	2.00	111.4	29	-
		400	0.46	0.66	0.47	3.3	2.1	1.80	1.80	2.00	111.4	-	51
0.150	8	230	1.18	0.62	0.51	5.7	2.2	1.35	1.35	1.50	89.0	33	-
		400	0.68	0.62	0.51	5.7	2.2	1.35	1.35	1.50	89.0	-	56
	4	230	0.94	0.71	0.56	2.1	3.2	1.85	1.85	2.15	71.0	24	-
		400	0.54	0.71	0.56	2.1	3.2	1.85	1.85	2.15	71.0	-	41
0.180	6	230	1.39	0.62	0.52	5.7	2.4	2.80	2.80	3.00	42.8	18	-
		400	0.80	0.62	0.52	5.7	2.4	2.80	2.80	3.00	42.8	-	32
0.225	2	230	1.21	0.71	0.65	1.4	4.6	3.50	3.50	3.70	29.6	13	-
		400	0.70	0.71	0.65	1.4	4.6	3.50	3.50	3.70	29.6	-	22
0.300	4	230	1.58	0.79	0.60	3.8	3.2	1.70	1.70	1.90	41.0	26	-
		400	0.91	0.79	0.60	3.8	3.2	1.70	1.70	1.90	41.0	-	44
0.370	4	230	1.91	0.79	0.62	3.8	3.2	2.40	2.20	2.30	26.4	20	-
		400	1.10	0.79	0.62	3.8	3.2	2.40	2.20	2.30	26.4	-	34
	2	230	1.91	0.79	0.62	2.4	6.1	3.65	3.65	3.90	16.5	12	-
		400	1.10	0.79	0.62	2.4	6.1	3.65	3.65	3.90	16.5	-	22

Electrical data for 3-phase motors (Motors for applications with positive drive belts or no belts)

P _N kW	np	U _N V	I _N A	cos φ	η	J _R kgcm ²	I _S /I _N	M _S /M _N	M _P /M _N	M _B /M _N	R _M Ω	U ^{SH} delta V DC	U ^{SH} star V DC
0.058	12	230	0.91	0.60	0.26	5.7	1.9	1.07	0.91	1.16	144.0	39	-
		400	0.53	0.60	0.26	5.7	1.9	1.07	0.91	1.16	144.0	-	69
0.066	8	230	0.55	0.60	0.50	3.3	2.0	1.57	1.74	1.82	190.0	31	-
		400	0.32	0.60	0.50	3.3	2.0	1.57	1.74	1.82	190.0	-	55
0.083	6	230	0.66	0.63	0.50	3.3	1.9	1.82	1.49	1.74	126.4	26	-
		400	0.38	0.63	0.50	3.3	1.9	1.82	1.49	1.74	126.4	-	45
0.124	8	230	0.97	0.62	0.52	5.7	2.0	2.32	2.05	2.18	97.0	29	-
		400	0.56	0.62	0.52	5.7	2.0	2.32	2.05	2.18	97.0	-	51
	4	230	0.65	0.70	0.67	2.1	2.9	1.57	1.32	1.57	86.0	20	-
		400	0.38	0.70	0.67	2.1	2.9	1.57	1.32	1.57	86.0	-	34
0.149	6	230	1.02	0.62	0.59	5.7	2.2	2.81	2.48	2.64	54.8	17	-
		400	0.59	0.62	0.59	5.7	2.2	2.81	2.48	2.64	54.8	-	30
0.207	2	230	1.10	0.71	0.66	1.4	4.2	2.48	2.31	2.56	36.1	14	-
		400	0.64	0.71	0.66	1.4	4.2	2.48	2.31	2.56	36.1	-	25
0.248	4	230	1.02	0.79	0.77	3.8	2.9	2.23	2.07	2.23	49.8	20	-
		400	0.59	0.79	0.77	3.8	2.9	2.23	2.07	2.23	49.8	-	35
0.306	4	230	1.43	0.78	0.68	3.8	2.9	2.23	2.07	2.23	41.5	23	-
		400	0.83	0.78	0.68	3.8	2.9	2.23	2.07	2.23	41.5	-	40
	2	230	1.41	0.79	0.68	2.4	4.2	2.48	2.31	2.56	20.5	11	-
		400	0.82	0.79	0.68	2.4	4.2	2.48	2.31	2.56	20.5	-	20

P _N	Rated power
np	Number of poles
U _N	Rated voltage
I _N	Rated current
cos φ	Power factor
η	Efficiency
J _R	Rotor moment of inertia
I _S /I _N	Ratio of starting current to rated current
M _S /M _N	Ratio of starting torque to rated torque
M _P /M _N	Ratio of pull-up torque to rated torque
M _B /M _N	Ratio of break-down torque to rated torque
R _M	Phase resistance
U ^{SH} delta	Preheating voltage in delta connection
U ^{SH} star	Preheating voltage in star connection

Cable Specifications

Available cables for connectors (see also p 252):

- Standard, screened
- Standard, unscreened
- Halogen-free, screened
- Halogen-free, unscreened

Available length: 1 / 3 / 5 / 10 m

Connection Diagrams

For connection diagrams, see Planning Section on p 260.



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Standard
dimensions

Dimensions

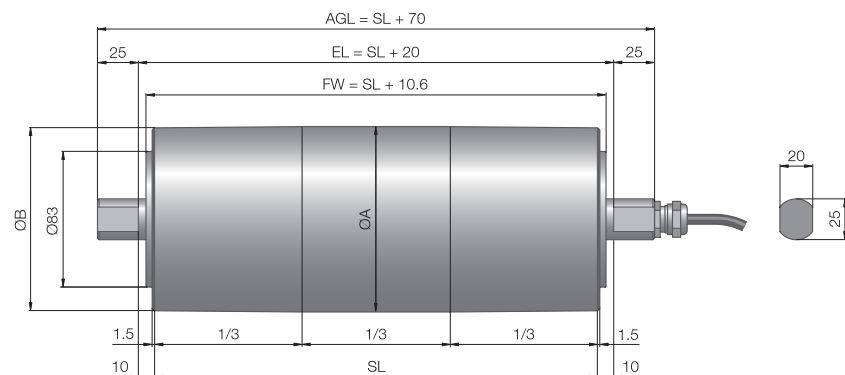


Fig.: Drum motor with straight connector

Type	Ø A mm	Ø B mm
113i crowned shell	113.5	112.0
113i cylindrical shell	112.0	112.0
113i cylindrical shell + key	113.0	113.0

Connector
dimensions

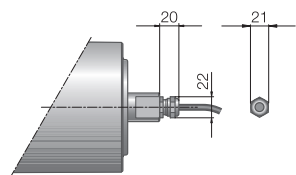


Fig.: Straight connector, brass/nickel

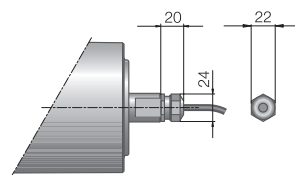


Fig.: Straight connector, stainless steel

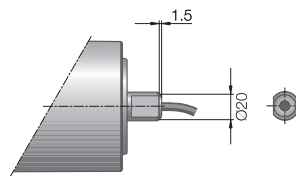


Fig.: Straight cable outlet, PU shaft plug

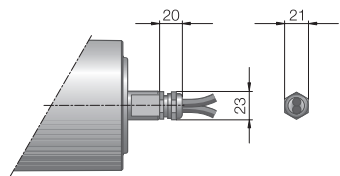


Fig.: Straight connector / Feedback device,
brass/nickel

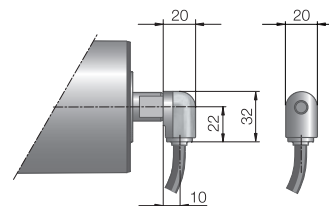


Fig.: Elbow connector, technopolymer

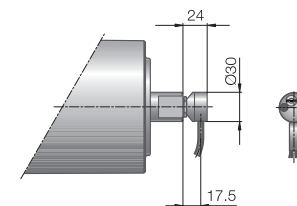


Fig.: Elbow connector, stainless steel

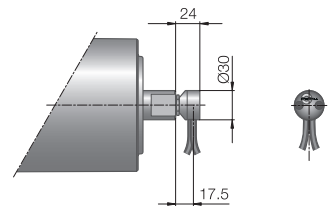


Fig.: Elbow connector / Feedback device,
stainless steel

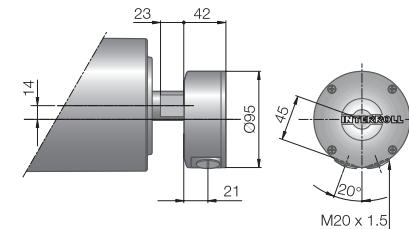


Fig.: Terminal box, stainless steel

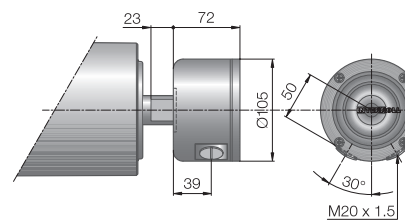


Fig.: Terminal box, technopolymer

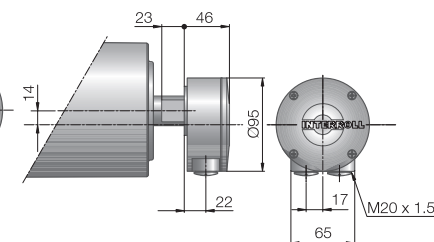


Fig.: Terminal box, aluminium



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The following options increase the minimum length of the drum motor.

Option	Min. SL with option mm
Brake	Min. SL + 50
Encoder	Min. SL + 50
Cable slot connector	Min. SL + 50

Min. length with
option

Standard drum motor lengths and their weights:

Shell length SL in mm	250	300	350	400	450	500	550	600	650	700	750	800	850
Average weight in kg	8.50	9.15	9.80	10.45	11.10	11.75	12.40	13.05	13.70	14.35	15.0	15.65	17.93
Shell length SL in mm	900	950	1,000	1,050	1,100	1,150	1,200	1,250	1,300	1,350	1,400		
Average weight in kg	18.65	19.36	20.08	20.79	21.51	22.22	22.94	23.65	24.37	25.08	25.80		

Standard length
and weight

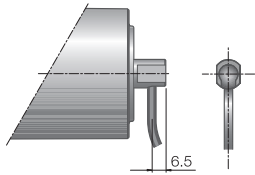


Fig.: Cable slot connector

Shafts for fixing

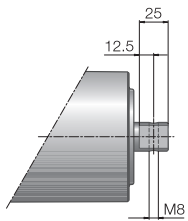


Fig.: Shaft, cross-drilled and threaded